PROtect tapes 2019

HORMANNY.



PROtect tapes is Technical Supplier to Dongfeng Race Team

ONGFENG.

"PROtect tapes range is a one stop shop for all chafe/impact protection areas required around the boat, whether on deck, rig or below deck.

It's tough as old boots, so I know it's capable of being able to stand up to the rigours of the Volvo Ocean Race.....and keeps my job list down when the boat arrives!"

[Graham Tourrell, Boat Captain Dongfeng Race Team]

DONGFENG

NEW

- BOW # PBW001 Compostable and PBW002 biodegradable films for bow numbers and advertising
- SKID PAC030 smooth antiskid

KIT PML008 traveller blocks deck protection

CUSTOM Die cut and plotting service for CHAFE, SHOCK, SHOCK PSX, SHIELD, MASK (limited to products on liner)



PROtect tapes

Explorers of innovation

PROtect tapes are a broad range of protective tapes and solutions for dinghies, racing, cruising and super yachts. Our products address serious chafing, abrasion, scratches,

damages, ageing and wear. The critical factor to success has been the combination of unique technical film experience from polymer and adhesive specialists and sailing expertise of professional sailors.

They are effective solutions for the owners, captains, mast and boat builders, shore teams, riggers and sailmakers looking for superior and competitive product to enhance performances and ultimately win the race or simply reliability and have a safer cruising.

The years since **PROtect tapes** was established in 2008 have been extraordinary.

We have grown from a tiny startup to become a leading company focused on the niche area of tapes and solutions for the yachting industry.

Today, it is young, vigorous, brash, ambitious, full of ideas and dreams due to smart people, unique equipment, steady hands and smiling faces.

We use our bikes as much as we can, drink squeezed orange juice and gossip about life.

We are **PROtect tapes**.



Excellence in safety.

health and

environmental

nerformance



Focus on customer

satisfaction, total

quality and reliability



improvement to

become a cost

effective producer

of high quality

products



Encouragement

of innovation.

entrepreneurship

and reward

for achievement



Empowerment of employees to create real value for our customers and ourselves

DO NOT USE PROtect tapes for HUMAN SUSPENSION





CHAFE is a pressure sensitive tape using UHMWPE (ultra high molecular weight polyethylene) film with a very strong acrylic adhesive.

It has high resistance to abrasion (15 times more resistant than carbon steel), self-lubricating properties and extremely low coefficient of friction.

The result is a very tough material, with the highest impact strength of any thermoplastic presently made.

The product is available in black and translucent and various standard widths. Custom slitting, cutting and die cutting on demand.

Typical applications:

- dragging lines over the deck
- mooring ropes area
- mast (front and shave box) and leading edge spreaders
- under the boom to protect it from spinnaker/gennaker sheet
- pad eyes on the deck for blocks and hardware
- daggerboards and bearings
- stanchions
- battens and sails

Part code	Color	Adhesive	Thic	kness	w	idth	Len	gth
Part code	COIOI	Adhesive	mm	mil	mm	in	m	ft
PCB076			0.076	3	25	4		
PCB125			0.125	5	51 152	1 2 6	16.5	54
PCB250			0.250	10	min 7 max 660	min 1/4 max 26	10.5	24
PCB500	Black		0.500	20				
PCB1000	DIdCK		1.000	40				
PCB1570			1.570	60	min 6.35	min 1/4	30.5	100
PCB2360			2.360	93	max 610	max 24	00.5	
PCB3170		Acrylic w/liner	3.170	120				
PCT076		Acrylic w/liner	0.076	3	25	1		
PCT125			0.125	5	51 152	2	16.5	54
PCT250			0.250	10	min 7 max 660	min 1/4 max 26	10.5	24
PCT500			0.500	20	. Max 000	1107.20		
PCT1000	Translucent		1.000	40				
PCT1570			1.570	60	min 6.35	min 1/4	30.5	100
PCT2360			2.360	93	max 610	max 24		100
PCT3170			3.170	120	1			

SHOCK & SHIELD

SHOCK is a further evolution of CHAFE products, to resist to abrasion and shocks from blocks, press locks, snap and halyards shackles.

The first evolution is made of alyphatic polyurethane resin film laminated between CHAFE and a modified acrylic adhesive and finally protected by a siliconised paper to make easy and friendly handling, die cut and application.

Any CHAFE film can be used, ideally 250 or 500 micron (10 or 20 mil).

The product is made on demand and tailor made in the width, length and shape required.

The further step is PSX made of lightweight, flexible, microcellular, open cell suitable for multiple high impact protection. It absorbs more energy than comparable materials, nearly twice. The impact is also distributed over a greater area without through the material and to the other side.

SHIELD have been specially developed for protecting susceptible areas of the boat from damage from shock, chafe and scuffing. The films are produced from high grade polyurethane, which has excellent high impact resistance, excellent transparency and high gloss. The films are coated with quality acrylic adhesive with very good long term ageing properties. Tested in most extreme climatic conditions, the films will not crack, discolour or shrink.



PSX structure

Typical applications:

- soft loops and pad eye areas
- mast, boom and spreaders
- bowsprit
- windows/hatches

SHOCK

			Thick	iness	Wid	ith	Max L	ength
Part code	Color	Adhesive	mm	mil	mm	in	m	ft
PSB076			0.076	3				
PSB125	Black		0.125	5				
PSB250			0.250	10				
PSB500			0.500	20	min 38	min 1 1/2	16.5	54
PST076		Acrylic w/liner	0.076	3	max 660	max 26	10.5	14
PST125	Translucent	Acrylic w/liner	0.125	5				
PST250	Translucenc		0.250	10				
PST500			0.500	20				
PSX250XXXYY	Black	1	0.250	10		ne impact pro emand using		are
PSX500XXXYY	DIACK		0.500	20		sted on table		ζht

SHIELD

Dant and a	Calan	A.H	Thick	kness	Wie	dth	Max L	ength
Part code	Color	Adhesive	mm	mil	mm	in	m	ft
PSC190	Clear	Acrylic w/liner	0.190	7.5	max 1524	max 60	50	54.6
PSC225	Ciear	Actylic w/inter	0.225	8.86	max 500	max 20	15	16.4

PSX code XXXYY

Der	sity		mm	2	3	4	5	6	9.5	12.7
g/l	lb/ft ³	Thickness	mil	80	118	158	197	236	374	500
144	9					14404		14406	14410	14413
192	12			19202	19203	19204		19206	19210	19213
240	15			24002	24003	24004		24006	24010	24013
320	20			32002	32003			32006	32010	
400	25			40002	40003					

Plotting service available on all SHOCK and SHIELD products







MASK is the rigging tape.

Riggers and sailors call our best seller PMG050 *the millionaire tape* or *gecko tape*, a mast have into the sailor trousers pockets.

The tape combines highly tensilized skived modified PTFE (a synthetic fluoropolymer) with a high temperature silicon or acrylic adhesives.

They have the highest tensile strength per unit, toughness and high temperature resistance of any PTFE product.

The low friction coefficient together with the resistance to abrasion offers an efficient solution to many wearing and tearing issues.

Typical applications:

- running rigging
- bobstays and strops
- standing rigging, spreaders and turnbuckles
- forestay, backstay, runners and other cables
- all uneven or irregular surfaces
- ideal for wrapping parts where build up can occur

					Thi	ckness		Elongation	140			
Part code	Color	Adhesive	Liner	fil	lm	adh	esive	at break	Wio	ith	Len	gth
				micron	mil	micron	mil	%	mm	in	m	yds
PMO064	Orange			64	2.5	38	1.5					
PMB064	Blue			64	2.5	45	1.8	140				
PMG050	Grey			50	2			110				
PMG076	0.07			76	3							
PMH125L			yes	125	5]			12	1/2		
PMH250L		Silicon	yes	250	10]			25 32 51	1 1 1/4 2	33	36
PMH500L			yes	500	20	38	1.5	300	51 102 min 7	2 4 min 1/4	33	36
PML050	Light Grey			50	2	30	1.5	300	max 564	max 21.5		
PML125				125	5]						
PML250L			yes	250	10							
PML500L	1		yes	500	20	1						
PMA050	Grey	Acrylic		50	2	1		140				

L at the end of the part codes means product with liner. PMG050, PML050 and PML125 are available with liner on request.

HEADFOIL

HEADFOIL is the ideal protection against damages to plastic, composite or metallic headfoil from severe contact abrasion of rotating spinnaker/guy or gennaker sheets during internal gybe or kite drop.

It is a combination of modified UHMWPE polymers films and strong acrylic or silicon adhesives.

The standard product is suitable for small boats up to 12m (40') and available in two colors: translucent (PHTxxx) or black (PHBxxx).

PHPxxx (high performances), available in light grey with silicon adhesive only, is strongly recommended for larger and grand prix yachts or whenever a superior resistance is required.

The differences between the two versions are the polymers, the temperature resistance of the films and the type of the adhesives.

All products are very easy to use and apply because already cut to the standard sizes of any headfoil systems.

Custom widths and lenghts are available on demand.

xxx stands for the standard width (001-002-003)

Part code	Color	Thick	mess	Wi	dth	Len	gth	Compatible headfoil system
Part code	Color	micron	mil	mm	in	m	yds	compatible neadroil system
PHT001	Translucent							Harken Unit O
PHB001	Black			34	1.34	1.5	1.64	J-Lift 5085
PHP001	Light grey							Tuff Luff 1205 and 1706
PHT002	Translucent							Harken Unit 1
PHB002	Black	250	10	40	1.57	2.0	2.19	J-Lift 5100 and 5095/R
PHP002	Light grey							Tuff Luff 2206 and 2506
PHT003	Translucent							Harken Unit 2&3
PHB003	Black			51	2.00	4	4.37	J-Lift 5115 and 5164
PHP003	Light grey							Tuff Luff from 3007 to 7608 and TL1003/4

PHT, PHB and PHP are available on request in any width and length







LOOPX



LOOPX are the strongest man made adhesive tapes.

Tapes are available in two versions, reinforced with Endumax[®], a lightweight, highly effective and flexible UHMWPE tape and another one with Dyneema[®] Fibers, an ultra high strength fiber made of UHMWPE.

In the PLT series the thin and strong adhesive has two functions: to hold either the fibers or tapes in the desired position and to guarantee the adhesion between the layers when the loop is manually made.

PLS series has been designed to make laminated loops because the surface of the tape is treated for heatsealing.

With LOOPX high load and small loops no longer require skills and expertise, complex sequence of operations, complicated steps and tools.

Anybody can make his own loop in the length required, even very small and in just few minutes. It is very practical, translucent, strong and light.

Typical applications:

- bobstays
- runner attachments
- soft attach block

				Gaug	e	Wi	dth	Len	gth	Workin	g load*		Fibers/tape
Part code	Color	Adhesive	Liner	micron	mil	ta	pe	m	yds	Kg	Lbs	qty	type
				meron		mm	in		yus	116	LDJ	40	type
PLT0760120613T						12	1/2			515	1134	1 x 6mm (1/4")	Endumax [®] tape
PLT0760191213T						19	3/4			1030	2269	1 x 12mm (1/2")	Endumax [®] tape
PLT0760250233T	Translucent		WKr	76	3					515	1134	3 x 2mm (5/64")	Endumax [®] tape
PLT0760250133F		Acrylic				25	1	3	3.3	1130	2489	3	Dyneema [®] long fibers
PLT0760250133W										4120	9075	3x5	Dyneema [®] twisted fibers
PLS000012X1				210	8					1920	4229	1 x 12mm (1/4")	Endumax [®] tape
PLS000019X1				210	8					3040	6695	1 x 19mm (3/4")	Endumax [®] tape

 $\label{eq:constraint} Endumax^{\circledast} is an ultra high molecular weight polyethylene (UHMW-PE), produced by Teijin. Endumax^{\circledast} is a lightweight, highly effective and flexible PE-tape.$

Dyneema[®] and Dyneema[®], the world's strongest fiber[™] are trademarks of DSM. Use of these trademarks is prohibited unless strictly authorized.

KIT

KIT are a selection of tapes and disks fully compliant with class rules, die cut, ready to apply on the small boats and dinghies.

They have been designed with the support of professional coached and sailors such as Fernando "Happy" Alegre (Optimist), Simon Payne (Moth) or Nathan Outtridge and Iain Jensen (49er) and contain a large selection of CHAFE, MASK, SHRINK and WRAP to cover all possible needs.

On top of the above ready made products, CHAFE is the material used for patches kits available in different sizes (from A6 to A4) and quantity ready to be applied on the boat. Kits currently available:

- Optimist
- Laser
- Moth
- 29er, 49er/49er FX
- Nacra 17
- SB20
- Topper
- Dinghy 12'
- J70
- Melges 20 & Melges 32

	1	I	Bowsprit	Pole launcher	Kite throat	Jib luff/Headfoil	Cross beam	Centreboard	I raveller blocks	Kudder	Mast step	Mast collar	Lop mast section	Mact front	rit	U.U.U.U.U.U.U.U.U.U.U.U.U.U.U.U.U.U.U.	Outhout	Boom	Vane	Turnbuckles	Mast hench	Tiller	Companiowav	Wing	Cambers	Rigging	Halyard exit/Furler	Spreaders/Tips	T Ball	Tip bolts	Mainsheet racket	Control lines holes	Trapeze shockcord	Foot straps	Stanchions/lifelines	Pulpit	Kite pad eye	D1/V1	Hatch	Interior/Kite drop	
Boat	Part code	Pieces	8	Р	Σ	9	ΰ	S F		21	ΞÌ	Ĕμ	2 2	Ξź	Snrit	June Gaff	őĊ	5 8	ŝ	2 2	Ξ	Ē	ő	Š	ů	ž	Ξ	Sp	Ĥ	Ë	ž	S	Ĕ	9	Stä	Ρn	Ϋ́;	5	Ξ	Int I	
Optimist	PMK066	29																																				L			
Laser ®	PML001	2																																							
Laser ®	PML002	1																																							
Laser ®	PML003	13					-															•																			
Laser ®	PML004	2																																							
Laser ®	PML007	5					-				Τ		Τ						Γ																						
Laser ®	PML008	4								Т	Т	Т	Т					Τ	Т	Γ				Γ	Γ						Γ							Γ			
Moth	PMK001	8											Τ						•	•	•			•	•		•	•									Γ	Γ			
29er ®	PMK029	10	•	•	•	•														•								•													
49er/49er FX	PMK029	28	•	•	•	•																				•		•	•	•	•	•	•	•							
Nacra 17	PMK062	31	•		•	•	•													•						•	•	•													
Nacra 17	PMK063	2					-			Т	Т	Т	Т					Τ	Т	Τ				Γ	Γ		Γ				Γ							Γ			
Nacra 17	PMK064	8	٠								Τ	Τ	Τ					Τ	Γ																		Γ	Γ			
SB20	PMK020	10	•	•	•																					•											•				
Topper	PMK078	1																																							
Dinghy 12'	PMK120	28																		•						•															
J70®	PMK067/PMK067T	10/14																					•	•		•	•	•													
Melges 20	PMK910	1																																							 _
Melges 32	PMK912	1																																							 -
Melges 32	PMK999	9	•	•		•														•)					•	•	•							٠	•		•	•		 _



PIECES PER PACK

Thickness	micron mil		125 5	5		24 1	50 0		500 20
Part code		51 × 152	A5	A4	51 × 152	125×152	A5	A4	A4
PMK002		2			2	2			
PMK040			1				2		
PMK050								1	2
PMK060				1				2	
PMK070									4
PMK080								4	

MAST PAD CODES FOR MELGES 20 AND 32 upon technology

	 CHAFE (p. 5)	SHOCK (p. 6)	PSX(p. 6)
	 PMK010	PMK910	PMK510
•	 PMK012	PMK912	PMK512

All kits contain item list (see SB20 next page) and pokayoke instructions.



#	Part code	Gauge	Color	Width	Length	Qty	Details
1	PCB500	500	Black	180	0,18	2	Front kite block wearing and tearing the gealcoat
2	PCB500	500	Black	180	0,18	2	Rear kite block wearing and tearing the gealcoat
3	PCT250	250	Translucent	60	0,40	1	Improve exit and drop of the kite/sliding over the deck
4	PCB250	250	Black	150	0,80	1	Bottom part of the mast
5	PML125	125	Ligth Grey	51	1,65	2	Cover both sides of the bowsprit case to improve the sliding
6	PML125	125	Ligth Grey	120	1,85	1	Wrap the bottom of bowsprit for sliding improvement
7	PML050	50	Ligth Grey	19	10,00	1	All purposes/rigging

ITA



WRAP & FUSING





WRAP tapes are self-amalgamating modified polyisobutylene tapes, designed to stretch and stick to itself, forming a very strong and waterproof bond without leaving sticky stains on boat fittings.

Products are available in black or white.

The narrow tape is ideal for rigging, screw terminals, electrics whereas the special wide rolls create a flexible, long lasting, good looking instant welding waterproof mast collar that will not leak.

It is easy to apply and fast and friendly to be removed.

FUSING tape is an affordable and highly functional, silicone, self fusing tape. It resists to moisture, oxygen, and ozone to assure continuous high insulation values and conforms smoothly when wrapped around complex forms and bonds to itself at room temperature within 24 hours.

This tape remains non-tacky to the touch and does not adhere to other surfaces, or substrates and insulates with single wrap, thereby reducing labor time and cost.gamating modified polyisobutylene tapes, designed to stretch Typical applications:

- rigging
- hardware
- spreader pins ad turnbuckles
- electrics
- mast collar
- ideal for wrapping parts where build up can occur

WRAP

Part code	Color	Thick	ness	Elongation at break	Wie	dth	Len	gth
		micron	mil	%	mm	in	m	yds
PWB500	Black	500	20	700	25, 100	1,4	2, 10	2.2, 11
PWB800	BIACK	800	31.5	900	150, 250	6, 10	10	11
PWW500	White	500	20	800	25, 100	1, 4	3, 5	3.3, 5.5
PWW800	vvnite	800	31.5	900	150, 250	6, 10	10	11
FUSING								
PFB500	Black							
PFG500	Grey	500	20	500	25	1	3	3.3
PFW500	White	500	20	500	23	Ť		
PFC500	Clear							

BOW # Committed to environment

BOW # is a new range of stickers for bow number and advertising made of bioplastic films that use renewable resources to reduce environmental impact. The solution has been designed for a sustainable end of life while guaranteeing similar performances of traditional products.

At the end of the racing series the sticker removed from the boat can be disposed with the organic waste because made of biodegradable and compostable materials.

Unfortunately some stickers do peel off from the hull while racing because of poor application, water splashes and sprays, then dragged by the waves, currents and tides and generally end up on the beaches or deposit on the bottom of the sea.



The potential damage caused by the stickers released at sea is mitigated by rapid biodegradation.

The marine biodegradation of material used for PROtect **BOW #** takes place even in natural conditions, such as the marine environment, relatively quickly. In fact, samples of were exposed to marine sediments taken from the coastal area and the biodegradation was followed by monitoring the metabolization carried out by bacteria that "digest" the bioplastic and the biodegradation have been achieved relatively quickly, less than 1 year.

In particular, the biodegradation of the materials tested was more than 90% absolute or relative to a reference material, such as cellulose.

Bioplastic films are suggested for 7/10 days events while for shorter event we recommend stickers made of special paper deriving from residue of sugar cane, highly sustainable from the point of view of the production process compared to FSC and recycled papers.



We offer a turn key solution for racing event organizers by printing, including variable data and die cutting to supply the whole stickers set event.





The front is a white adhesive film or paper deriving from sugar cane, the adhesive is a permanent acrylic on the cold and the whole sets are biodegradable and compostable with OK compost according to the European standards UNI EN 13432. The laboratory tests supervised by the Italian Institute of Plastics (IIP) were verified by Certiquality, as part of the European Commission's "Environmental Technology Verification" (ETV) pilot program



Typical applications

Bow numbers

Hull advertising

CUSTOM PROJECTS

CUSTOM PROJECTS is a new service of PROtect tapes for our demanding clients looking for tailor made solutions.

Mast, boom, spreaders, deck, pad-eyes very often require unique sizes and shapes, we have therefore decided to create a team totally dedicated to focus to convert our produycts in special parts perfectly matching your needs.

Our team is closely work with you and design the parts you need, eventually modify them after a preliminary test and when approved, we will plot and die cut them using the most advanced technology available on the market. Each part will be on file for further orders.

CHAFE, SHOCK, SHOCK PSX, SHIELD, MASK (all products on liner) can be cut by **CUSTOM PROJECTS**.



"I'm looking for every little gain while sailing, especially in speed and manoeuvres.

For this reason PROtect tapes has been on my moth since the beginning, knowing that everything runs just smooth when I push the limit is the key to a relaxed race. Thanks PROtect tapes."

[Paul Goodison, Olympic Gold medalist, 2016, 2017 and 2018 Moth World Champion]

PROtect tapes is Official Supplier to Paul Goodison





ROPE & SHRINK

ROPE is a smart and clever idea to identify forever ropes, halyards, running rigging and sheets on-board, into the container or van.

It is a heat shrink polyolefine tube with shrink ratio 2:1, available in different diameters to cover all possible needs.

Simply insert the tube at the end of rope, gently heat the tube using a suitable heat gun, hair dryer or just boiling water and the tube will wrap up it.

The material is writable with a permanent marker pen to have handy some relevant information (use, manufacturer, configuration, sailing hours, etc) and log it using the unique serial number.

Printing of your logo, variable data and other colors on demand.

Typical applications:

- mooring lines
- ropes
- hayards, running rigging and sheets

SHRINK are PTFE heat shrink tubes providing a state of the art method for the application of a tight, protective covering to items that will be subjected to the tough conditions.

It is the ideal method for the application of a tight, protective jacketing to items that ultimately will be subjected to extremes of heat, corrosion, shock, moisture, or other critical environmental conditions.

Provided in the expanded state, heat shrinkable tubing shrink wraps intricate and irregular shapes with a simple application of heat.

The application of heat shrink tubing extends life, increases reliability, and improves performance of the boat hardware.

SHRINK has ratio 4:1. The product requires at least 650°F/340°C to recover.

Part code	Color	Diameter	unshrinked	Diameter	shrinked	Len	igth
Part code	Color	mm	in	mm	in	mm	in
PRW125-2		12.50	1/2	6.25	1/4		
PRW190-2		19.50	3/4	9.75	3/8	1	
PRW254-2		25.40	1	12.70	1/2	100	
PRW125-2S	White	12.50	1/2	6.25	1/4	100	4
PRW190-2S		19.50	3/4	9.75	3/8	1	
PRW254-2S		25.40	1	12.70	1/2	1	

SHRINK

Part code	Color	Diameter u	inshrinked	Diameter	shrinked	Min le	enght
Part code	Color	mm	in	mm	in	m	ft
PHST125-4		12.70	1/2	3.66	1/8		
PHST158-4		15.88	5/8	4.52	5/32		
PHST190-4		19.05	3/4	5.70	3/16		
PHST222-4	Clear	22.23	7/8	6.20	7/32	1	3.3
PHST254-4		25.40	1	7.06	1/4	T	3.3
PHST317-4		31.75 1 1/4 8.82 5		5/16			
PHST381-4		38.00	1 1/2	10.20	3/8		
PHST508-4		50.80	2	14.12	1/4		





ROPE



"We used PROtect tapes and they always performed exceptionally well. It's great to work with a company that will develop products to suit your needs. Thanks PROtect tapes." [Don Cowie, Momo]

SKID & NIGHT



SKID series are anti slip tapes designed for racing yachts and boats.

Series 80 and 60 are solutions when heavy duty slip resistance is required because made of tough, durable, special stones capable to last longer, embedded in extremely strong, all weather polymer substrate coated with a powerful, high bond rubber pressure sensitive adhesive and liner.

Series 45 and 54 are anti slip resilient tape with low and heavy embossed anti-slip rubber coated PVC that has been engineered with an aggressive acrylic adhesive and liner.

Light weight, easy installation, conformability and durable anti slip qualities. Available in a wide range of colors to match you needs.

The offer is wide: narrow rolls and jumbo rolls that can be cut to size on site or easily create templates specifically for your boat.

NIGHT series are photolumiscent adhesive tapes suitable for signage.

Typical applications:

- boat deck and cockpit
- stairs and ladders
- any slippery surface that is walked on

							Color						int				
	Black	Grey	Light grey	White	Green	Orange	Page	Brown	Clear	Blue	Ligth Blue	Yellow	Photoluminescent				
Part code				1					1				day night	Wio	lth in	Ler m	ngth yds
30	PAB080							1000000						51 1219	2 48	3	3.3
60	PAB060	PAG060	PAL060	PAW060	PAV060	PAO060	PAR060	PAN060	PAC060	PAU060	PAE060	PAY060	PAP060	51 1067	2 42	18.29	20
30 Smoth									PAC030							10	11
54 Resilient	PAB054	PAG054		PAW054					PAC054							3 18.29	3.3 20
46 Coarse resilient	PAB046	PAG046		PAW046					PAC046					51	2		
227 Photoluminescent													PNP227			18.29	20
557 Premium Photoluminescent													PNP557				

SKID & NIGHT

WING

WING is all you need for wingsails.

WINGLARTM is a special membrane available in different gauges, all very strong, tough, clear or pigmented, biaxially oriented, heat shrinkable, printable film. The films have high shrink force for superior bundling capability, high tear, impact and abrasion resistance, high gloss, clarity, excellent printability and UV stability.

A strong membrane is useless without an equally strong double sided tape with carrier and asymetrical acrylic adhesive to perfect match the properties of the membrane and the carbon fiber frame.

The final seamless touch is given by a clear, thin layer to cover and protect the edges of the film.

Typical applications:

- Wing sails
- Cross beams

MEMBRANES

Part code	Color	Thick	ness	Wio	lth	A 19 11		
Part code	Color	micron	mil	m	ft	Applications		
PWC013		13	0.50					
PWC016		16	0.65			Small wings		
PWC019		19	0.75			Small wings		
PWC025	Clear	25	1.00	1.6	5.25	Small wings		
PWC032	Clear	32	1.25					
PWC038		38	1.50			Cross beam of smaller than 40'		
PWC050		50	2.00			Cross beam of 40' and above		
PWC075		75	3.00	3.3	10.8	AC45/48 and bigger		

Available pigmented as well, MOQ applies. PWC075 is ACM Committee for the America's Cup approved.

SINGLE AND DOUBLE SIDED ADHESIVE TAPES

Part code	Carrier	Color	Adhesive	carr	Thick ier	ness	esive	Wic	ith	Len	gth	Purpose	Notes
T all t couc	Garrier	00.01	, lanesive	micron	mil	micron	mil	mm	in	m	ft		
PWD04739				25	1.0	88	3.45	19, 25, 50	3/4, 1, 2	50	164		
PWD04839	Polyester	Clear	Acrylic	13	0.5	95	3.75	17, 25, 50	J/4, 1, Z	50	104	Link betweek the membrane and the wing	Double sided adhesive tape
PWD01357	ronyester	Cicai	//ci yiic	13	0.5	38	1.50	19, 25	3/4, 1	55	180		
PWS01328				23	0.9	37	2.36	50, 100	1, 2	66	164	Finishing tape	Single side adhesive tape

On PWD series the adhesive quantity is per side



SNAP & SPIRAL

SNAP and **SPIRAL** are solutions to protect the composite standing rigging, frequently damaged by jib and gennaker sheets increasing the risk of equipment failure and esponential cost for replacement.

SNAP is a special profile made of PTFE that can be apply on any cable at any time with the mast completely rigged. It can be applied and removed in few minutes because of the design of the hook.

SPIRAL is a spiral cut cable wrap made of PTFE, resistant to abrasion, expandable and applicable on standing rigging as it is or wrapped by MASK for more durable protection.

Typical applications:

- Standing rigging (V1, D1, stays, etc)
- Lifelines

SNAP

Dentereda	Color	Internal [Diameter	wa	all	Max D	iameter	Ler	ght
Part code	Color	mm	in	mm	in	mm	in	m	ft
PPC0250		6.35	1/4			5.08	0.200		
PPC0437		11.11	7/16	0.76	0.030	10.16	0.400		
PPC0562		14.29	9/16			12.70	0.500		
PPC0625	Tranlucent	15.88	5/8	0.89	0.035	15.24	0.600	1.5, 3.0	5, 10
PPC0812	1	20.64	13/16	0.07	0.035	19.05	0.750	1	
PPC1000		25.40	1	1.02	0.040	24.77	0.975		
PPC1275		34.93	1 3/8	1.14	0.045	34.29	1.350		

SPIRAL

Part code	Color	Internal [Diameter A	Max Di E		W	all C	Pitch of h	elical cut D
		mm	in	mm	in	mm	in	mm	in
PRS0318		1.59	1/16	12.70	1/2			6.35	1/4
PRS0476		3.18	1/8	25.40	1			6.35	1/4
PRS0635		4.76	3/16	50.80	2			9.53	3/8
PRS0794		6.35	1/4	63.50	2 1/2	0.76	0.030	9.53	3/8
PRS0953	Tranlucent	7.94	5/16	76.20	3			11.11	7/16
PRS1270]	11.11	7/16	101.60	4			14.29	9/16
PRS1588		14.29	9/16	127.00	5			15.88	5/8
PRS1905		17.46	11/16	152.40	6	0.81	0.032	22.23	7/8
PRS2540		23.81	15/16	203.20	8	1.02	0.040	25.40	1



D

The lenght required is equal to the ration between the ID and the cable diameter. If the cable is 5mm and SPIRAL is PRS0476, 1 meter will cover 0.64m. ID of PRS0476 is 3.18, therefore 3.18 : 5 = 0.64. If the cable is 7mm, PRS0476 will cover just 0.45m because 3.18 : 7 = 0.45. The best ration is between 0.80 and 0.40.



"PROtect tapes have worked with us over many years in forming solutions to the vast range of chafe problems experienced on maxi yachts. They have been helpful in the extreme. Always prompt with supply and very amenable to adapting their products to suit our needs. We rely on their products extensively." [Mike Atkinson, Open Season] #FastenYourSeatbeltsAndEnjoyTheFlight

PROtect tapes is Official supplier of EPFL Hydrocontest Team

"Without the official support of PROtect tapes, our boats would have never done so well in the HydroContest.

Thanks to the exceptional quality and durability of the products, we managed to achieve high levels of performance.

Wether it was during the production and assembly of the boats, or during the intense rushes before the races, PROtect tapes products were always a reliable, safe and efficient solution."

[Lucas Bouffort, EPFL Hydrocontest Team]

COMPOSITE



COMPOSITE are PTFE tapes either glass coated or plain suitable for mold release in demanding composite constructions.

Tapes and adhesive (silicon or acrylic) can withstand the most challenging requirements and extreme operating conditions.

The thickness range is wide matching applications requiring excellent release, dimensional and superior thermal stability.

Release of composite part from the tooling on ejection is also key benefit of a properly designed mold and release characteristics normally relate to the coefficient of friction of the molding surfaces and release tapes play an important role.

In fact, the lowest coefficient of friction is not a material property, but a result of the contact system therefore influenced by the hardness, thickness, uniformity and smoothness of the surfaces, even more critical for small or negative draft angles.

Typical applications:

• male or female mold release

Part code	Color	Adhesive	Liner	fil	Gau m	uge adhe	sive	Adhe	esion	Elongation at break	Wid	lth	Len	ngth
				micron	mil	micron	mil	N/cm	oz/in	%	mm	in	m	in
PMF076L				76	3									
PMF125L	Brown		Yes	125	5	51	2	4.37	40	3	up to 1000	up to 39.37		
PMF150L				150	6									
PMC050		Silicon		50	2						25	1	33	36
PMC050L	Grey		Yes	00	50 2	38		0.00		140	51 102	2 4		
PMC076	Citey			=.	3	30	1.5	3.28	30	140	min 7 max 564	min 1/4 max 21.5		
PMC076L			Yes	76	3									

PMF and PMC series available with acrylic adhesives too.

DUCT & SEAL & NO LEAK

DUCT tapes are a high quality general purpose colored tapes made from polyethylene-coated cloth coated with a natural rubber and synthetic resin adhesive system.

Tapes will conform well to irregular surfaces and will not twist or curl during application, hand tearable and tears evenly across the web of the cloth and provides excellent water and abrasion resistance.

Available in the standard silver and seven other colors.

It can be used as a quality moisture and waterproof tape and for easy and quick fix, reinforcing, color coding, ductwork sealing and seaming.

SEAL are tapes are specialty masking tapes combining LDPE films and HDPE cloth coated with acrylic adhesive. They are hand tearable, resistant, residue free and highly weather resistant and waterproof, free residual after removal. These features offer many solutions for masking, protection, holding, splicing, seaming, sealing. Since they does not leave residue on floors and surfaces, it makes maintenance operation easier.

NO LEAK is similar to SEAL but especially designed for airtightening and waterproofing. Permanent bonding.



Typical applications:

- moisture, waterproof and airtightening
- reinforcing
- color coding
- sealing
- seaming

DUCT

Part code	Color	Adhesive	Thic	kness	Wie	lth	Len	gth
Fait code	COIOI	Adhesive	micron	mil	mm	in	m	yds
PDS290	Silver							
PDW290	White							
PDB290	Black							
PDR290	Red			0.5	50		10	11
PDY290	Yellow	Rubber	90	3.5	50	2	25	27.3
PDO290	Orange							
PDL290	Blu							
PDG290	Green							

SEAL

Part code	Color	Adhesive	Thick	ness	Wio	lth	Len	gth
. are code	00101	, tanesive	micron	mil	mm	in	m	yds
PEW190	White							
PEC190	Clear	Acrylic	190	7.5	50	2	50	55
PEG190	Green							

NO LEAK

Part code	Color	Adhesive	Thic	kness	Wic	lth	Len	gth
	Color Adhesive		micron	mil	mm	in	m	yds
PNR220	Black	Acrylic	220	8.86	100	4	2	2.2





INTERIOR & EXTERIOR



INTERIOR is the ideal solution for protection of delicate surfaces such as the boat interiors whether in construction, delivery, boat maintenance or racing. The product is a foam PE film laminated with LDPE and a removable acrylic adhesive.

The low grammage adhesive is strong enough to guarantee a good adhesion and at the same time the low tack do not damage the surfaces protected; additionally no stain or adhesive residual once removed.

The product available is in the 2050 version with extremely low tack for very delicate surfaces, alcantare and leather.

The film is conformable therefore suitable to protect uneven and round surfaces, very easy to apply.

EXTERIOR is a clear polyolefins UV treated with low tack acrylic adhesive for the protection of the deck, hull and any part exposed to atmospheric agents and easy peel.

It is suitable for the protection of surface finishes from dirt and scratches and available in two versions with medium and low tack.

Part code	Color	Adhesive	filr	Gau	ge adhe	sive	Adhe	sion	Elongation at break	Widt	th	Len	gth
			micron	mil	micron	mil	N/cm	oz/in	%	mm	in	m	yds
PIW2000	White		2000	80			1.0	9.1	<200	250, 625, 1250	10,25,50	25	27,3
PIW2050	VVIILE	Acadic	1100	43	10	0.4	0.4	3.6	<200	250, 625, 1250	50	50	54,7
PEC205094	Class	Acrylic		2.45	10	0.4	0.8	9.1		200 (00	12.24	500	54/
PEC208001 Clear		80 3.15				0.5	4.6	>300	>300 300, 600		500	546	





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Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would advise you to conduct your own test to determine their suitability for your applications. This is because we cannot accept any responsibility or liability direct or consequential for loss or damages as results of our recommendations. PROtect tapes, WINGLAR and Pat'H logos are registered trademark of Pietro Parmeggiani S.r.l.

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